

WORK TO LIVE. LIVE TO PLAY.

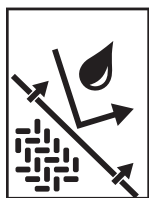
TOUGH DUCK

est. 1939

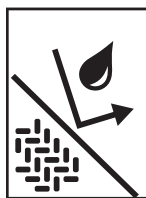
2020 CATALOG



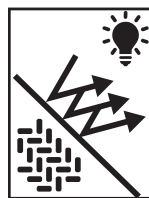
ICON GUIDE



**WATERPROOF
BREATHABLE**



**WATER
RESISTANT**



**REFLECTIVE
MATERIAL**



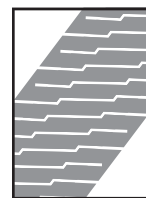
**FLEX
FABRIC**



**WIND
RESISTANT**



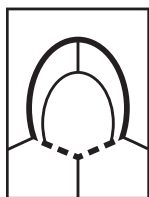
**ANTI-PILL
FABRIC**



**SEGMENTED
REFLECTIVE**



**EXTENDED
SIZES**



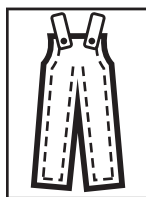
**QUICK RELEASE
HOOD**



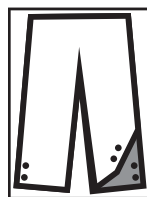
**WELDED
ZIPPER**



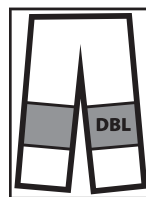
**INSIDE &
MEDIA POCKETS**



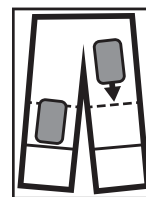
**TAPED
SEAMS**



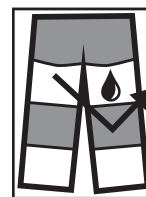
**SNAPS AT
LEG OPENINGS**



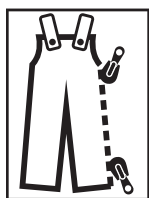
**DOUBLE
KNEES**



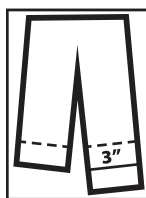
**KNEEPAD
POCKETS**



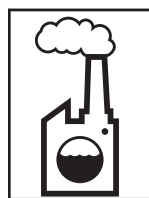
**WATERPROOF
SEAT & KNEES**



**ZIP-TO-THE-HIP
ZIPPER**



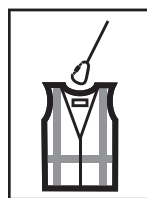
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**INDUSTRIAL
LAUNDRY**



**TUNNEL
DRY**



**HARNESS
OPENING**



**EMBELLISHMENT
FRIENDLY**



**MINING
COMPLIANT**

2020 CATALOG

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LIFESTYLE

SAFETY

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NEW FOR FALL 2020

INSULATED DUCK COVERALL

WC01

THE PROTECTION YOU NEED, THE COMFORT YOU WANT

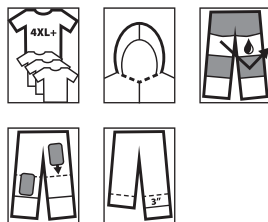
When it's far below freezing and you're needed, you'll be glad you've got full body insulated coverage and all the features you need.

- 100% premium 12 oz cotton duck with water repellent finish
- Lining: 6 oz quilted polyester insulation
- Full chap double front
- Triple stitched
- Raised ankle zip for easy hemming
- Brass rivets at stress points and brass zippers
- Corduroy collar
- Detachable hood with snaps
- Waterproof seat and knees with knee pad pockets
- Hammer loop and ruler pocket
- Turned under hem allows for 3" tall extension
- Back hem reinforced with double layer duck fabric
- Back elastic waist
- Knit storm cuff

COLORS (S - 5XL):

 BROWN

 BLACK



QUILTED VEST

WV03

VERSATILE VEST

Need to stay warm but still have a full range of motion to chop wood or fillet the catch of the day? Consider our freezer vest with a unique quilt design.

Worn as an outer layer, it will warm your core if the temperature is mild or you're being active. Stack it under an outer jacket to crank up the heat when the temperature or your activity level drops.

- 100% nylon shell with water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- YKK® zip front closure
- Rib knit collar
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper

COLOR (S - 3XL):

 BLACK



QUILTED JACKET

MODERN STYLING FOR THIS STAPLE

WJ16

The unique quilting pattern will be your first clue - this isn't your dad's quilted jacket. The style pushes far past its utilitarian heritage keeping workers warm in cold storage warehouses and freezers.

Pair it with a hoodie, a vest or wear it on its own... it's so versatile you'll want to keep one in the back seat at all times.

- 100% nylon with water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- YKK® zip front closure
- Rib knit collar and cuffs
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper



COLOR (S - 3XL):

BLACK



MOUNTAINEERING JACKET

WJ23

IN YOUR PACK OR ON YOUR BACK

Whether you climb mountains or climb into your SUV, you'll be warm and comfortable in our mountaineering jacket. The PrimaLoft® insulation allows it to be packed tight to save space in your pack and bounce back quickly when needed.

- 100% nylon shell with water repellent finish
- Lining: 4 oz PrimaLoft® insulation
- Unique quilt design with 2" horizontal tubular channels
- Two lower zip pockets, one upper pocket
- Adjustable drawcord hem
- Zip through collar
- Inside pocket and media pocket with earbud loop
- Embroidery zipper



COLOR (S - 3XL):

■ BLACK



INSULATED POLY OXFORD JACKET

WJ24

STYLISH AND DURABLE

Love our best-selling WJ14 3-in-1 parka but don't need the warmth of the parka shell? This waterproof breathable Poly Oxford jacket teams up with elastic cuffs and drawstring hem to keep you warm and the wind at bay. You'll love the heavy duty abrasion resistant outer that doesn't ignore style. Contrast stitching and trim keep you looking sharp. Perfect for logo embellishment with a handy embroidery zipper.

- 150D Poly Oxford with water repellent finish and contrast trim
- Lining: 6 oz polyfill quilted insulation
- Two lower welt pockets and upper zippered pocket
- Inside pocket and media pocket
- Shock cord drawstring hem
- Heavy duty front zipper
- Embroidery zipper



COLOR (S - 3XL):
BLACK



ZIP HOODIE

KEEP A CLOSE EYE ON THIS ONE

Everyone's going to want to "borrow" this hooded sweatshirt. A great, easy-wearing everyday look. The three piece hood just feels right and has a drawstring if the weather turns severe.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Attached three piece hood with drawstring
- Zip through collar
- Two lower pouch pockets and one inside media pocket
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper



COLORS (S - 3XL):

■ CHARCOAL

■ BLACK



POPOVER HOODIE

PULL IT ON AND GO

WJ22

You'll cut a traditional silhouette through the crisp morning in this classic pullover hoodie. It features a generous kangaroo pocket to stow your hands with a zippered media pocket inside. No lost or damaged phones here.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Attached three piece hood with drawstring
- Kangaroo pocket with hidden zippered media pocket inside
- Set-in sleeve
- Rib knit waist and cuffs



COLORS (S - 3XL):

■ CHARCOAL
■ BLACK



SHERPA LINED SAFETY BOMBER

SJ26

300D WATERPROOF/BREATHABLE RIPSTOP

Classic design meets classic comfort. This bomber combines a waterproof breathable shell with the added warmth of cozy Sherpa in the collar and upper half back of the body.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr with antifreeze coating
- Lining: upper lined with 100% polyester Sherpa, lower 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Rib knit waist and cuffs
- Multi-pocket design
- Chest pocket with snap
- Inside security pocket



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



REVERSIBLE SAFETY JACKET

SJ27

300D RIPSTOP WITH DWR FINISH REVERSES TO QUILTED POLYESTER

The ideal combination for work or play. Hi-vis safety jacket reverses to a streetwise quilted jacket. Lightweight yet warm, the Durable Water Resistant finish will protect you from the elements. You'll love this multipurpose jacket.

- 100% polyester 300D Ripstop with PU membrane, antifreeze finish and DWR finish reverses to 100% quilted polyester
- Lining: quilted 4 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Multi-pocket design
- Chest pocket with reflective trim on hi-vis side
- Embroidery zipper concealed under reflective material



3M | **Scotchlite™**
Reflective Material



REVERSED



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE†**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



DUCK SAFETY BOMBER

PREMIUM COTTON DUCK

SJ25

This enhanced safety bomber is the perfect jacket for all conditions and work environments. Comfortable with excellent freedom of movement, you'll love the multi pocket design and the removable hood. Insulated for warmth, this bomber jacket will keep you visible to others and comfortable all day long.

- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1





YOU MAY ALSO LIKE

S757



PG. 79

SJ19



PG. 74

QUILTED SAFETY VEST

QUILTED POLYESTER

SV05

Lightweight body warmer vest. Great to start the cold weather season or as a layering piece throughout the year.

- 100% polyester
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar
- Front heavy duty YKK® zipper
- Inside pocket
- Drop back



COLORS (XS - 5XL):

- FLUORESCENT ORANGE†**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



DUCK SAFETY VEST

PREMIUM COTTON DUCK

SV06

Great comfort meets function. Keep warm and comfortable when the weather changes. Heavy duty front zipper and side knit inserts provide strength with freedom of movement.

- 100% premium 10 oz cotton duck
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back

COLORS (XS - 5XL):

- NAVY
- ORANGE[†]
- BLACK

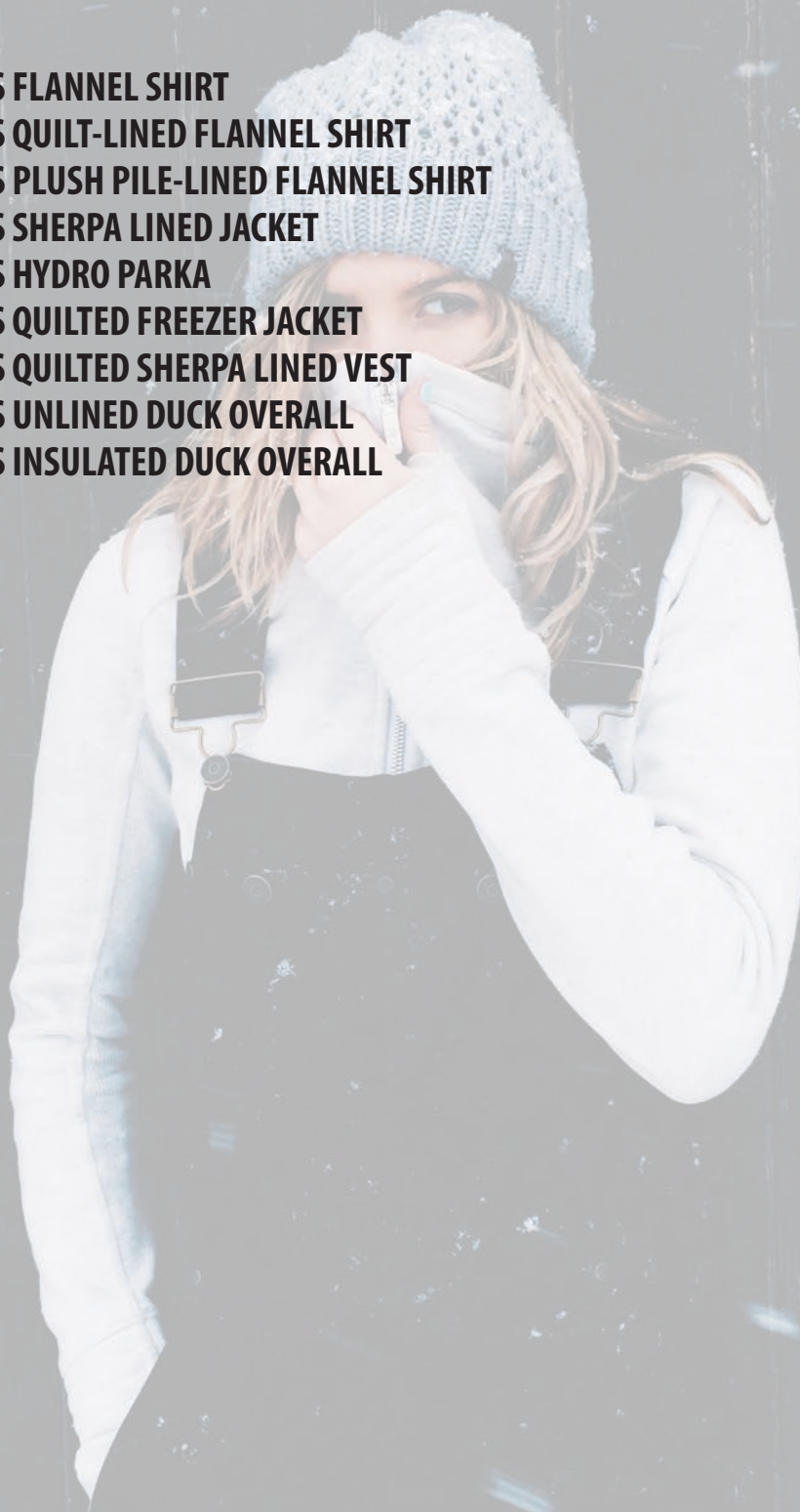
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WOMEN'S

WOMEN'S FLANNEL SHIRT

WS10




COZY COMFORT AND STYLE

We restyled our best-selling soft brushed flannel shirt. It's equally at home on its own or worn as an overshirt. It's the perfect mix of comfort and style — on the dock watching the sunrise or out on the town in your favorite boots.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Front placket with button closure
- 2 chest pockets
- Pen pocket and double pocket on left
- Adjustable cuffs



COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID



WOMEN'S QUILT-LINED FLANNEL SHIRT




WS11

CONQUER THE CHILL

Perfect for those autumn days raking leaves or cool nights by the lake. Stay cozy and warm whether you're relaxing or working around the yard. And you'll appreciate slipping your hands into the lower on-seam pockets.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 4 oz polyester insulation
- Heavy-duty spring snaps
- 2 chest pockets with flap and snap closures
- 2 lower on-seam pockets
- Adjustable cuffs
- Inside pocket and media pocket

COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID



Want to be featured?
Share a photo in our gear with
#ToughDuck



@ToughDuck

WOMEN'S PLUSH PILE-LINED FLANNEL

WS12




THIS *WILL* BE YOUR FAVORITE HOODIE

This is bound to become your best-loved flannel hoodie. Once you feel the polyester plush pile lining against you, you'll never want to take it off. So warm, so cozy.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: 100% polyester plush pile lining
- Chest pocket
- Two lower on-seam pockets
- Front zipper closure
- Adjustable cuffs



COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID



WOMEN'S SHERPA LINED JACKET

WJ20

TOUGH OUTSIDE, SOFT INSIDE

Just like you, this jacket has a strong outer layer with a soft inside. The drawstring waist cinches for the perfect fit while the multiple pockets keep everything you need close at hand.

- 100% washed sanded premium 10 oz duck
- Body lining: 100% polyester Sherpa
- Sleeve lining: quilted 4 oz polyester insulation
- Attached hood with drawstring
- Snap closure on cuff
- Drop back
- Drawstring waist
- Inside pocket and cell pocket
- Two lower welt pockets
- Two upper chest pockets with snap flange



COLORS (XS-2XL)

 BROWN

 OLIVE *[NEW FOR FALL 2020!]*



WOMEN'S HYDRO PARKA

ULTRA-VERSATILE WARMTH

WJ10

Enjoy the refined fit of the women's version of our best-selling Hydro Parka. Wear it how you want as it has a detachable hood and snap off faux fur trim. And it's not all looks, it's got a double front with large scoop pockets for convenience and durability.

- 100% washed sanded premium 10 oz duck
- Lining: Quilted 6 oz polyester insulation
- Brass rivets at stress points
- Detachable hood with drawstring
- Detachable faux fur trim
- Zip front closure with snap tabs at top and bottom
- Multi-pocket design
- Rib knit storm cuffs



COLOR (XS - 2XL):
BLACK



WOMEN'S QUILTED FREEZER JACKET

WJ19

SIMPLE AND COZY

Our next-level women's freezer jacket is warm and will keep up with you from morning to night.

- 100% polyester with water repellent finish
- Lining: quilted 4 oz polyester insulation
- Zip front closure
- Two lower pockets with snap closure
- Two inside pockets



COLOR (XS - 2XL):
BLACK



WOMEN'S QUILTED SHERPA LINED VEST

WV02

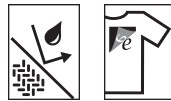
A GREAT IN-VEST-MENT

On its own or as a layering piece, this vest is perfect for planting and harvest. Boasting a tailored fit, the quilted shell is both soft and warm. We hear from our customers that spend time around horses and livestock that the shell doesn't pick up straw and hay the way other vests do, a quick swipe of the hand clears away debris.

- 100% polyester with water repellent finish
- Lining: 100% polyester Sherpa
- Unique quilt design
- Attached hood with drawstring
- Two front welt pockets
- Snap front closure



COLOR (XS - 2XL):
BLACK



WOMEN'S UNLINED DUCK OVERALL

7237

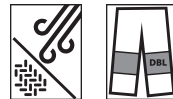
GO GET 'EM!

From country to carpentry, get outdoors with this bib overall made of soft sanded duck material. We started from scratch to build these overalls with women's styling that includes practical features like adjustable elastic shoulder straps and double knees.

- 100% washed sanded premium 10 oz duck
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Double knee
- Bar tacked at stress points

COLORS (XS - 2XL):

-  BROWN
-  BLACK



WOMEN'S INSULATED DUCK OVERALL

WB02

FROM SHED TO SLED

Stay warm and protected in the cold with this insulated overall. Whether you're on the ranch or ripping along the peaks on your snowmobile, you'll love its functionality. Inside access pockets, full front zipper, waterproof knees and legs that zip-to-the-hip are just a few of the features we've built in.

- 100% washed sanded premium 10 oz duck
- Lining: quilted 6 oz polyester insulation
- Waterproof seat and knees
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Knee pad pockets
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Bar tacked at stress points

COLORS (XS - 2XL):

-  BROWN
-  BLACK



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LIFESTYLE



3-IN-1 PARKA

WATERPROOF, BREATHABLE, VERSATILE

WJ14

Keep your options open with our Poly Oxford 3-in-1 parka. Wear this systems parka as a waterproof breathable shell, liner or zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers on both shell and liner make this a prime candidate for logo embellishment.

Outer:

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and water repellent finish
- Lining: brushed tricot
- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail



BLACK SHELL

Liner:

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with water repellent finish
- Lining: 6 oz polyfill quilted insulation
- Contrast trim
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper



NAVY LINER

YOU MAY ALSO LIKE



PG. 41



PG. 7

COLORS (XS - 5XL, MT - 3XLT):

NAVY
BLACK



POLY OXFORD JACKET

MODERN STYLING, CLASSIC WARMTH

WJ13

This stylish Poly Oxford jacket is waterproof and breathable with a warm quilted lining. Its storm collar and removable hood are great barriers against inclement weather. The modern styling makes it a great canvas for adding your company logo as well.

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and water repellent finish
- Body Lining: brushed tricot
- Lining: 100% polyester lining quilted to 6 oz polyester insulation
- Abrasion resistant fabric with contrast trim
- Detachable drawstring hood
- Inside media pocket and security pocket
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable storm cuffs
- Embroidery access zipper at hem
- Seam sealed
- Modern contrast stitching detail



COLOR (S - 5XL):
BLACK



BONDED DUCK SOFT SHELL

GO ANYWHERE, DO ANYTHING

WJ09

Wear it all day – look great at work and play! You'll love the updated fit and fabrication of our unique bonded soft shell jacket. Made from premium cotton duck with a water repellent finish bonded to polyester fleece lining, it strikes the perfect balance between wearability and comfort. Keep your belongings safe with three zipper welt pockets on the front and an inside and media pocket. Adjustable cuffs with hook and loop tabs adjust to fit you. You'll never want to take it off and with the go-anywhere styling, you won't have to.

- 100% premium 8 oz cotton duck bonded to 100% polyester fleece
- Water repellent finish
- Three zipper welt pockets and contrast stitching
- Inside and media pockets
- Adjustable cuffs with hook and loop closure
- Drop back



COLOR (S - 5XL):
BLACK



SHERPA LINED DUCK JAC-SHIRT **WS03**

HARD-WEARING COMFORT

With a shell made of 100% premium duck, this is one tough shirt - at home, on job sites or farm yards where sweatshirts fear to tread. The Sherpa lining is comfortable and warm and its natural off-white coloring helps hide dirt. A jersey hood with drawstring, adjustable cuffs and an inside storm fly keep the wind out.

- 100% premium 10 oz cotton duck
- Lining: Sherpa lined body with quilted 5 oz polyester insulated sleeves
- A poly/cotton jersey hood
- Zip front closure
- Inside storm fly for added protection from the cold
- Two chest pockets with flaps and snap closure
- Two lower welt pockets
- Inside and media pockets
- Adjustable cuff with snap closure



COLORS (S - 3XL):

-  **BROWN**
-  **BLACK**



HOODED BOMBER JACKET

5123




WORK TO PLAY STYLING

This premium duck bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Triple-stitching and brass rivets at stress points add reinforcement where you need it most while the quilted lining and hood give this bomber the edge on those cold mornings.

- 100% premium 12 oz cotton duck
- Lining: quilted 5 oz polyester insulation
- Triple stitched
- Brass rivets at stress points
- Attached hood with drawstring
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit waist and cuffs



COLORS (S - 5XL, MT - 5XLT):

-  BROWN
-  DARK BROWN
-  BLACK



YOU MAY ALSO LIKE

7537



PG. 42

2137



PG. 33

CHORE JACKET

BRING WORK ETHIC HOME




2137

Originally designed for the construction industry, this premium duck chore jacket has found a home in the mud rooms of farmers, ranchers and anyone else who wants a warm and durable jacket. It incorporates a host of innovative features to increase comfort and longevity such as a riveted brass chest zipper closure and adjustable waist tabs.

- 100% premium 12 oz cotton duck
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Laydown corduroy collar (except Dark Brown)
- Brass zipper
- Brass zipper closure on chest pocket
- Two front welt pockets and pencil pocket on sleeve
- Inside pocket and media pocket
- Two adjustable waist tabs
- Adjustable shank button closure on cuff



COLORS (S - 5XL):

-  BROWN
-  DARK BROWN
-  BLACK



ANTARCTICA POLYFILL PARKA

FIGHT BACK AGAINST THE COLD

5537

This parka turns up the heat on winter with heavyweight insulation and knit storm cuffs. There's a reason we named it for the coldest continent on the planet. We've built in some handy features as well including an ingenious adjustable hood with an extra set of snaps to accommodate even the biggest set of "can" headphones.

- 100% premium 12 oz cotton duck
- Lining: quilted 8 oz polyester insulation
- Triple stitched with brass rivets at stress points
- Detachable hood with chin guard extension and adjustable snaps
- Storm flap over two-way brass zipper
- Two chest pockets and two large scoop pockets
- Two large inside pockets, media pocket and pencil pocket on sleeve
- Rib knit storm cuffs
- Inside drawstring waist



COLORS (S - 3XL, MT - 3XLT):

- BROWN
- DARK BROWN
- BLACK



ZIP-OFF SLEEVE JACKET

VERSATILE COMFORT

i8A2

This versatile jacket does it all. A quick zip off of the sleeves or the hood transforms it to your requirements. The mix of jersey knit sleeves and hood and premium duck vest body gives the perfect balance between hard-wearing durability and soft comfort. Slip this one on when you're not sure how spring and fall weather is going to develop.

- 100% premium 10 oz cotton duck
- Body Lining: quilted 6 oz polyester insulation
- Sleeve Lining: quilted 4 oz polyester insulation
- Sleeves and Hood: 60% cotton 40% polyester jersey knit
- Detachable sleeves to convert to vest
- Detachable jersey knit hood
- Storm flap with snap closure over front zipper
- Front patch pockets with additional side entry
- Inside pocket and media pocket
- Rib knit cuffs
- Drop back
- Embroidery access zipper



COLOR (S - 3XL):

- BLACK



ABRAHAM HYDRO PARKA

OUR CLASSIC DUCK PARKA ELEVATED

WJ18

After over 80 years of being in business, we wanted to pay homage to our founder, Abraham Rich. We carefully revised his classic parka design and named it for him.

They were originally built for hydroelectric workers who expanded the power grid across Canada during its periods of growth.

Soon others recognized the benefit of this hard-wearing, warm and wind resistant outerwear and repurposed them to stay warm where they worked, farmed or lived.

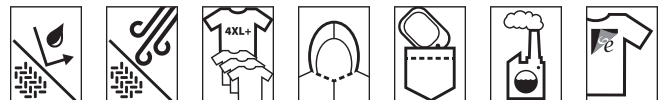
- 100% premium 12 oz cotton duck with water repellent finish
- Lining: quilted 8 oz polyester insulation
- Brass rivets at stress points
- Detachable snap-off hood with drawstring
- Zip through corduroy collar
- Zip front closure with snap tabs at top and bottom
- Four large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Brass zipper
- Inside drawstring waist
- Embroidery zipper



**[UPDATED FOR
2020!]**

COLORS (S - 5XL):

 **BROWN**
 **BLACK**



INSULATED HOODIE

WARM AND WATER REPELLENT




WJ08

This insulated full-zip wears like a hoodie but keeps you warm like a jacket. It features a water repellent finish, heavy duty zipper and rib-knit cuffs to keep out the weather. And it's got style: the 3-piece hood just feels right and the set-in sleeves give it a form-fitting appearance, no saggy hoodie look here.

- 65% polyester, 35% cotton jersey knit with water repellent finish
- Lining: quilted 4 oz polyester insulation
- Attached three piece double hood with drawstring
- Zip through collar
- Two lower pouch, inside and media pockets
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper
- Embroidery access zipper



COLORS (S - 5XL):

-  **NAVY**
-  **CHARCOAL**
-  **BLACK**



QUILT LINED VEST





TAKE IT ON THE ROAD

1937

Born as a workwear vest that went out into the world, the versatility of this vest makes it a best-seller. Wear it on the highway on your café racer or out on the farm checking cattle at daybreak. It works great as a removable layer as the day warms up. Quilted insulation in the body and the drop back keep your torso warm while the well-proportioned arm holes and rib knit sides offer freedom of movement. Top it all off with handy pockets inside and out and you'll see why this vest is a favorite.

- 100% premium 12 oz cotton duck
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Rib knit collar
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Rib knit side panels for easy fit
- Drop back

COLORS (S - 5XL):

-  NAVY
-  BROWN
-  DARK BROWN
-  BLACK



BOX QUILTED VEST

BREAKER, BREAKER, THIS HERE'S THE BANDIT.

WV01

We love the classic look of this vest, it's got a vintage 1970s trucker vest feel but with modern conveniences like inside media and security pockets, and a water resistant finish. It has a knit collar and the lining is a woolly Sherpa for warmth. You don't need to own a Trans-Am to wear this vest, but it helps.

- 100% polyester with water repellent finish
- Lining: 100% polyester Sherpa
- Unique box quilt design
- Rib knit collar
- Two front welt pockets
- Inside pocket and media pocket
- Security chest pocket with zipper
- Heavy-duty zippers



COLOR (S - 3XL):
■ BLACK



WORK KING QUILTED FREEZER JACKET **i7X9**

HARD-WEARING COMFORT

Millions of wearers can't be wrong. Our classic quilted freezer jacket continues to be a best-seller. A versatile jacket that can be worn on its own or layered under another jacket. The fit through the shoulders and arms make it move like a part of you. It features a YKK® zipper and rib knit collar and cuffs to keep out the draft while the drop back covers everything it should. Plus, it's economical and looks great on everyone.

- 100% box quilted polyester
- Lining: 4 oz quilted polyester insulation
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (XS - 5XL, MT - 3XLT):
BLACK



HOODED QUILTED FREEZER JACKET **i9J5**

WORK TO PLAY STYLING

We've enhanced our best-selling quilted freezer jacket with a detachable jersey hood. It still has all the features you've come to love and it's a great layering piece as well as a stand-alone jacket. It's got a quality YKK® zipper, rib knit collar and cuffs to seal out the weather. It features a drop-back to keep your lower back warm and you'll appreciate how the fit allows for a free range of motion. Plus, the classic look fits any style.

- 100% box quilted polyester
- Lining: 4 oz quilted polyester insulation
- Detachable zip-off poly/cotton jersey hood with drawstring
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (S - 3XL):
BLACK



QUILTED BOMBER JACKET

WJ01

A STEP UP IN WARMTH

We've got a reputation for being the best in cold weather, so it was only natural we'd find a way to elevate the humble quilted freezer jacket. This freezer bomber features warmer insulation, a water repellent finish and outstanding styling. Rib knit cuffs, collar and waist band and YKK® brass zippers team up to keep the wind out. And it makes a great canvas to embroider your company logo on.

- 100% polyester with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Rib knit collar, cuffs and waistband
- Two lower welt pockets
- Chest pocket with zipper closure
- Two inside pockets and media pocket
- Heavy duty YKK® zipper



COLOR (S - 5XL):
■ BLACK



INSULATED BIB OVERALL

THE PERFECT SNOW BIB

7910

Made from waterproof, breathable material with heavy-duty polyester-reinforced knees, cuffs and trim, our Poly Oxford lined bib overall goes with you anywhere. Featuring quilted insulation from the waist down with a brushed tricot lining above, this bib is perfect for layering with a parka.

- 600D Poly Oxford waterproof and breathable fabric 5000/5000 protection
- Upper Bib Lining: brushed tricot
- Lower Body Lining: quilted 6 oz polyester insulation
- Adjustable shoulder straps
- Two-way ankle to hip zippers
- Outer chest multi-pocket design
- Inside chest zipper pocket
- Shank button side closures for ease of entry
- Abrasion resistant double knee with knee pad pockets
- Turned under hem allows for 3" tall extension
- Knees, cuffs and trim reinforced with heavy duty polyester

COLORS (XS - 5XL):

- NAVY
- BLACK



DELUXE INSULATED BIB OVERALL




7537

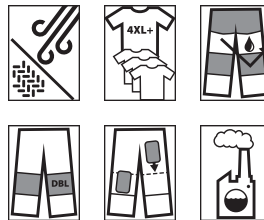
FOR THOSE WHO WAKE THE ROOSTER UP

The sun isn't up yet but you are, the hockey rink isn't going to flood itself. You're glad to be warm in your insulated bib. The zip-to-the-hip two-way side zippers made putting these on over your boots and reaching into your pant pockets for the keys to the utility room a snap even before the coffee kicked in. We've added a unique drop hem on the bottom cuff for tall wearers - fully customizable to fit you.

- 100% premium 12 oz cotton duck
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Back elastic waist and adjustable shoulder straps
- Waterproof seat and knees with knee pad pockets
- Heavy-duty two-way brass front zipper
- Ankle to hip heavy-duty two-way zippers
- Loss-proof chest pocket for cell phone
- Exclusive double full-chap front leg with waterproof knee
- Turned under hem allows for 3" tall extension

COLORS (S - 5XL):

-  BROWN
-  DARK BROWN
-  BLACK



UNLINED BIB OVERALL



i198

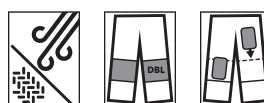
BIB & BRACE KEEPS EVERYTHING IN PLACE

Perfect for the handyman or carpenter, these unlined overalls have all the features you want in an easy-wearing bib overall. Elasticized shoulder straps and shank button side closures provide all-day comfort and ease of entry. The hammer loop and multiple pocket design keeps your tools right where you need them.

- 100% premium 10 oz cotton duck
- Adjustable shoulder straps
- Hammer loop and ruler pockets
- Multi-pocket design
- Bar tacked and riveted at stress points
- Front fly with zipper
- Double knee with knee pad pocket
- Shank button side closure for ease of entry

COLORS:

-  BROWN (S - 3XL)
-  BLACK (S - 2XL)



ZIP FRONT UNLINED BIB OVERALL





7637

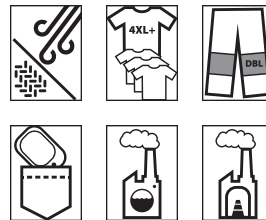
COVER UP WITH QUALITY

Our deluxe unlined bib overall has it all – the full chap double front legs and riveted stress points make this bib as tough as you are. You'll appreciate the handy 2-way full zip front and pass-through pockets that give you access to anything you may need to retrieve or adjust. It's got all the features you expect like a loss-proof media chest pocket, hammer loop and comfortable elastic shoulder straps.

- 100% premium 12 oz cotton duck
- Adjustable shoulder straps
- Two-way brass front zipper
- Chest, pencil pocket and pass through pocket
- Loss-proof chest pocket for cell phone
- Triple stitched
- Exclusive full chap double front
- Hammer loop and ruler pocket

COLORS (S - 5XL):

-  **NAVY**
-  **BROWN**
-  **DARK BROWN**
-  **BLACK**



YOU MAY ALSO LIKE

WJ18



PG. 35

WP02



PG. 53

UNLINED COVERALL

COVER UP IN COMFORT

i063

Perfect for mechanics, ranchers, and paintball players our unlined coverall is comfortable on its own but spacious enough to wear over clothes. The elastic waist keeps you comfortable all day long while the generously sized pockets offer plenty of space to keep fasteners and tools at hand. A loss-proof flap over the front pocket and side openings for inside access keep everything in place.

- 7.5 oz 65% polyester, 35% cotton twill
- Loss-proof front pocket
- Chest and pencil pocket
- 2 rear patch pockets
- Back elastic waist
- Storm flap over 2-way brass zipper
- Side openings for easy inside access



COLOR (S - 3XL, MT - 2XLT):
 **NAVY**



INSULATED COVERALL

STAY CLEAN IN THE COLD

7121

Stay warm and covered up with our insulated twill coverall. Comfort features include a laydown collar, a back elastic waist and a generous cut that enables unrestricted freedom of movement. It features a two-way covered brass zipper for convenience, durability and warmth. Multiple pockets help you keep track of parts and tools while the side pass through pockets give you quick access to keys, phone or other personal effects without having to unzip.

- 7.5 oz 65% polyester, 35% cotton twill
- Lining: quilted 5 oz polyester insulation
- Laydown collar
- Pass through pockets for easy access
- Chest and pencil pocket
- Rear patch pocket
- Back elastic waist

COLORS (S - 3XL):

-  NAVY
-  BLACK



Want to be featured?
Share a photo in our gear with
#ToughDuck

TOUGH DUCK

  
@ToughDuck

QUILT LINED FLANNEL SHIRT

WS05

YOU'LL LOVE THIS OUTDOOR STAPLE

Wherever you go, this quilt lined flannel shirt goes with you. From outdoor projects to campfires at the lake, keep yourself comfortable and warm with this quilted shirt. If the weather turns foul, you'll appreciate the water repellent finish and the adjustable cuffs. Two lower slash pockets and flap and snap closure chest pockets keep your belongings where they should be.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation
- Two chest pockets with flap and snap closure
- Two lower pockets
- Inside and media pockets
- Pencil slot
- Spring snap front closure
- Adjustable cuffs



COLORS (S - 3XL, MT - 5XLT):

-  RED/BLACK PLAID
-  BLUE BUFFALO CHECK



ZIP FRONT JAC-SHIRT

WS07

BONDED FLANNEL, BOUNDLESS WARMTH

It's daybreak and you're stoking the fire to get coffee started. Slip into our bonded flannel shirt and you'll be looking stylish while you do. We've designed it with pockets everywhere you'll need them while the adjustable cuffs and water repellent finish keep you warm and dry.

- 100% brushed cotton yarn dyed flannel bonded to 100% polyester solar fleece
- Full front zipper
- Two chest pockets with flap and snap closure
- Two lower welt pockets
- Inside and media pockets
- Double pre-shrunk
- Adjustable cuffs



COLORS (M - 3XL):

-  NAVY PLAID
-  CHARCOAL PLAID



BUFFALO CHECK FLEECE SHIRT

i964



PERFECT FOR LOG DRIVERS

Our plaid solar fleece shirt is a classic. Put this one on when you want a traditional unlined, heavyweight fleece in a bold buffalo check design. It has two chest pockets with flap and button closures and adjustable cuffs. Double-bit axe and blue ox are not included.

- 100% polyester heavyweight solar fleece
- Two chest pockets with flap and button closure
- Button front closure
- Adjustable cuffs



COLORS (S - 3XL):

-  RED CHECK
-  BLUE CHECK
-  GREY CHECK



SHERPA LINED FLEECE

QUICK DRY SHERPA FOR ACTIVE WEARERS

WS02

This shirt combines the traditional look of button-up fleece with the convenience of a poly/cotton hood and fooler front full zipper. It's got a pair of chest pockets, lower pockets and an inside media pocket to keep your stuff safe. And you'll love the warmth and comfort of the soft Sherpa lined body and insulated sleeves.

- 100% polyester heavyweight solar fleece
- Body Lining: 100% polyester Sherpa
- Sleeve Lining: quilted 4 oz 100% polyester insulation
- Fooler front zipper closure along with button front closure
- Poly/cotton jersey fooler and drawstring hood
- Two chest pockets with button closure
- Media and two lower on-seam pockets
- Adjustable cuffs



COLORS (S - 3XL):

- NAVY PLAID *[NEW FOR 2020!]*
- CHARCOAL PLAID *[NEW FOR 2020!]*



FOOLER FRONT QUILT LINED

FLANNEL HOODED SHIRT

WS06

Daybreak. Your breath hangs in front of your face in steamy little clouds as you look over the space where there used to be a cattle fence. They're not going to put themselves back in the corral. You tighten the cuffs on your flannel shirt and grab a thumbful of throttle.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation.
- Two lower pockets
- Fooler front zipper closer
- Adjustable cuffs
- Poly/cotton jersey hood with drawstring
- Two chest pockets with flap and snap closure
- Inside and media pockets
- Pencil slot
- Spring snap front closure



COLORS (S - 3XL):

- NAVY PLAID
- CHARCOAL PLAID



FLANNEL OVERSHIRT

'JACK UP YOUR WARDROBE

The classic plaid flannel overshirt. You'll appreciate the speed of the snap closures when you want to get it on or off quickly. Looks as good on you as it does padding the seat of your canoe.

- 100% heavy duty cotton yarn dyed flannel, double pre-shrunk
- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs



COLORS (S - 3XL):

 RED PLAID

 NAVY PLAID



UNLINED FLANNEL SHIRT

NORTH AMERICAN HERITAGE

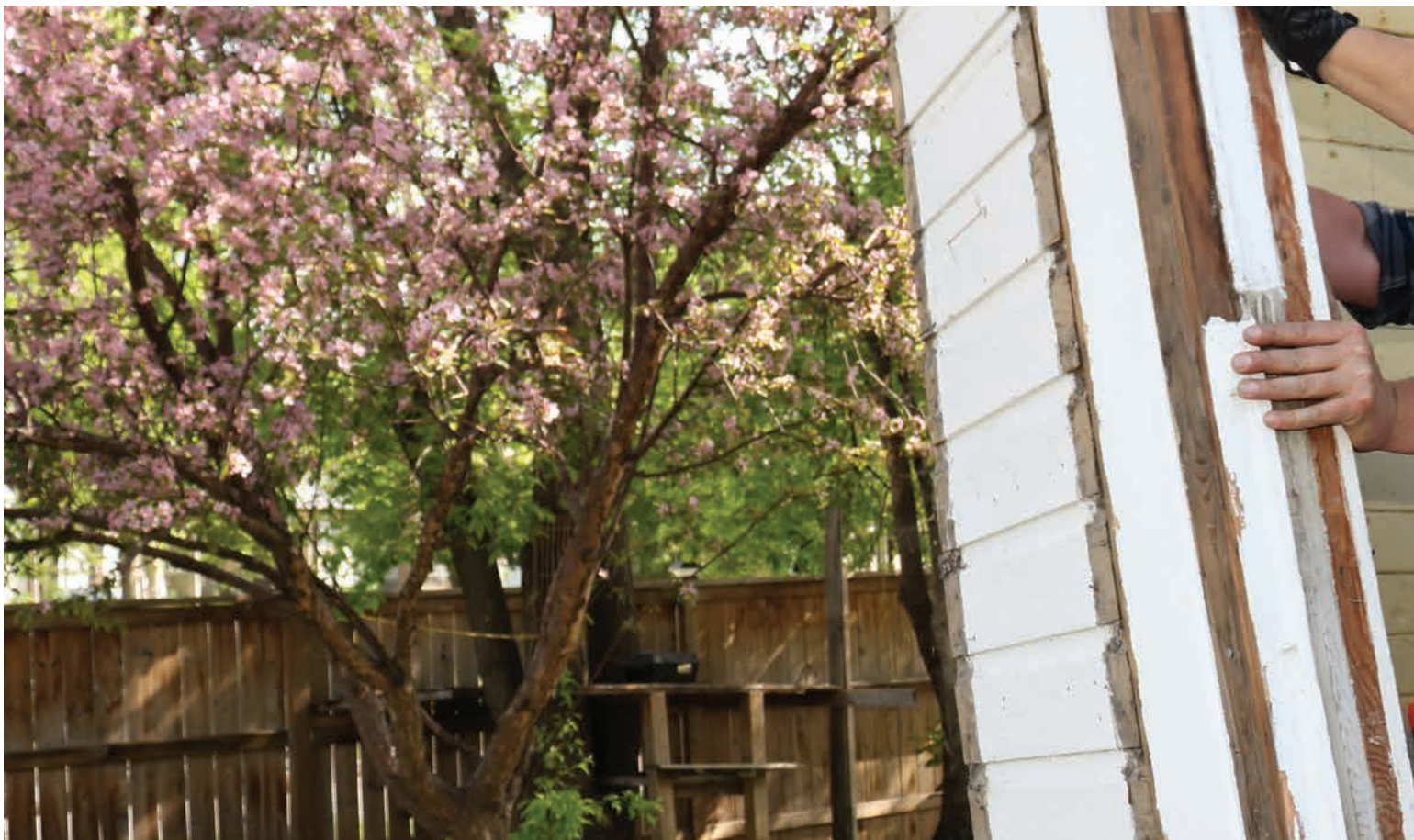
i955

A timeless design - dress it up or down. Heavy duty spring snaps mean it comes off as easy at the end of the day as it went on in the morning. Get an extra for your special someone or they might steal yours.

- 100% heavy duty cotton yarn dyed flannel, double pre-shrunk
- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs



COLOR (M - 3XL, MT - 3XLT):
 **ASSORTED PLAIDS**



SNAP FRONT DENIM SHIRT

GOES FROM HEAD GASKETS TO HEADING OUT

i557

You're going to love our definitive natural-fiber denim work shirt. Roll the sleeves up and rebuild your carburetor or roll them down and cover your tattoos, this is the go-anywhere shirt your closet needs. The front has a lined placket so you won't feel the snaps against your skin and the double stitching shows it's built to last.

- 7.5 oz 100% cotton denim
- Two chest pockets with flap and snap closure
- Pencil slot
- Seven pearl snap front
- Adjustable cuffs
- Double stitched for extra strength



COLOR (M - 5XL):
 **DENIM**



FLEX TWILL CARGO PANT

6010

OUR BEST-SELLING CONTRACTOR CARGO

Tradesmen love our best-selling Flex Twill cargo pant. Seven belt loops keep them in place while our stretch twill fabric has just the right amount of give for comfort. Heavy duty reinforced pockets are perfectly sized and placed for convenience. With a zipper fly, triple stitching, gusset crotch reinforcement and rivets at the stress points, they're built to last.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets and trim with heavy duty reinforcement
- Triple stitched
- Multi-pocket design
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loops

COLORS:

-  NAVY
-  KHAKI
-  BLACK

SIZES:

- 30" INSEAM: 28" - 44"
- 32" INSEAM: 28" - 44"
- 34" INSEAM: 32" - 40"



FLEX TWILL CARGO SHORT

6310

SAME COMFORT AS 6010 FOR SUMMER

Cool and convenient. The Flex Twill blend in our cargo short flexes with you for maximum comfort while the multiple reinforced pockets keep everything you need close at hand. They feature reinforced pockets and a gusseted crotch, a zipper fly and riveted stress points alongside triple-stitched durability.

- 98% cotton, 2% Spandex Flex Twill blend
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops

COLORS (30" - 44" INSEAM: 11"):

-  NAVY
-  BLACK



WASHED DUCK PANT

TOUGH WEARING WORK PANT

WP02

Originally designed as a classic construction pant, they've been re-purposed by outdoorsmen who want a protective layer between them and the landscape. You'll love the washed duck feel, roomy fit and the straight forward design of this uncomplicated work pant. And we've doubled up the back hem so your boots won't wear them out.

- 100% premium 12 oz cotton duck
- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media pocket and inside security pocket
- Triple stitched
- Back hem reinforced with double layer duck fabric
- Seven belt loops
- Gusset crotch reinforcement

COLORS:

 CHESTNUT

 BLACK

 BROWN

SIZES:

30" INSEAM: 30" - 44"

32" INSEAM: 30" - 44"

34" INSEAM: 32" - 40"



[NEW FOR 2020!]



SMART DUCK CARGO PANT

HEAVY-DUTY CARGO PANT

WP01

This pant is manufactured from our Smart Duck fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added polyester reinforcement to the pockets and back hem to keep these from wearing out.

- 98% cotton, 2% Spandex Smart Duck blend
- Five standard pockets and two cargo pockets with bellows
- Both the pocket and back hem are reinforced with heavy duty polyester
- Pen Pockets
- Triple stitched
- Rivets at stress points
- Seven belt loops
- Gusset crotch reinforcement

COLOR:

■ BLACK

SIZES:

30" INSEAM: 30" - 44"

32" INSEAM: 30" - 44"

34" INSEAM: 32" - 40"



GRAPHIC TEES

THIS IS THE GOOD KIND OF GRAPHIC CONTENT

PT & WT



WT02
(S-2XL)
CANADA ONLY



WT04
(S-2XL)
CANADA ONLY

These limited edition shirts throw back to some of our historic label designs with a retro look baseball tee.

- 100% preshrunk cotton
- Contrast color set-in collar and $\frac{3}{4}$ raglan sleeve
- Single needle topstitched back neck, double needle sleeve and bottom hems
- Scratch free heat press main label at back neck



WT03
(S-3XL)
CANADA ONLY



WT05
(S-2XL)
CANADA ONLY



PT01
(S-XL)



PT03
BLACK
(S-XL)
CHARCOAL
(S-XL)



WT01
(S-2XL)
CANADA ONLY



PT04
(S-3XL)

These limited edition short-sleeve tees are sure to turn heads.

- 100% preshrunk cotton t-shirt (except WT05 - 90% cotton, 10% polyester)
- Seamless double needle collar
- Taped neck and shoulders for durability
- Double needle sleeve and bottom hem

THANK YOU

On behalf of all of us here, I'm proud to announce the first Tough Duck branded catalog. Since 1939, you've known us by many names and brands. We're proud and excited to rally all of these under one flag, Tough Duck.

Last year, we focused on building the Tough Duck brand by creating www.toughduck.com, growing @toughduck on social media and beginning the transition of bringing the quality hi-vis and enhanced-vis Work King Safety garments you know and love under the Tough Duck umbrella.

This year, we will continue in the same fashion. You will start to see updated branding on our hangtags and some former Work King Safety garments will arrive with Tough Duck labels.

With last year being our 80th, David and I spent a lot of time reflecting on our family business. We are most proud of the wonderful relationships we have developed and maintained over this time with all of you. We are thankful to supply world-class apparel and services to all of our customers, whom we are happy to also call our friends.

Thank you again for your continued confidence, loyalty and support. We will continue to design innovative garments that are stylish, functional, and of the highest quality to help enable the Tough Duck community to exceed their expectations at work and play.

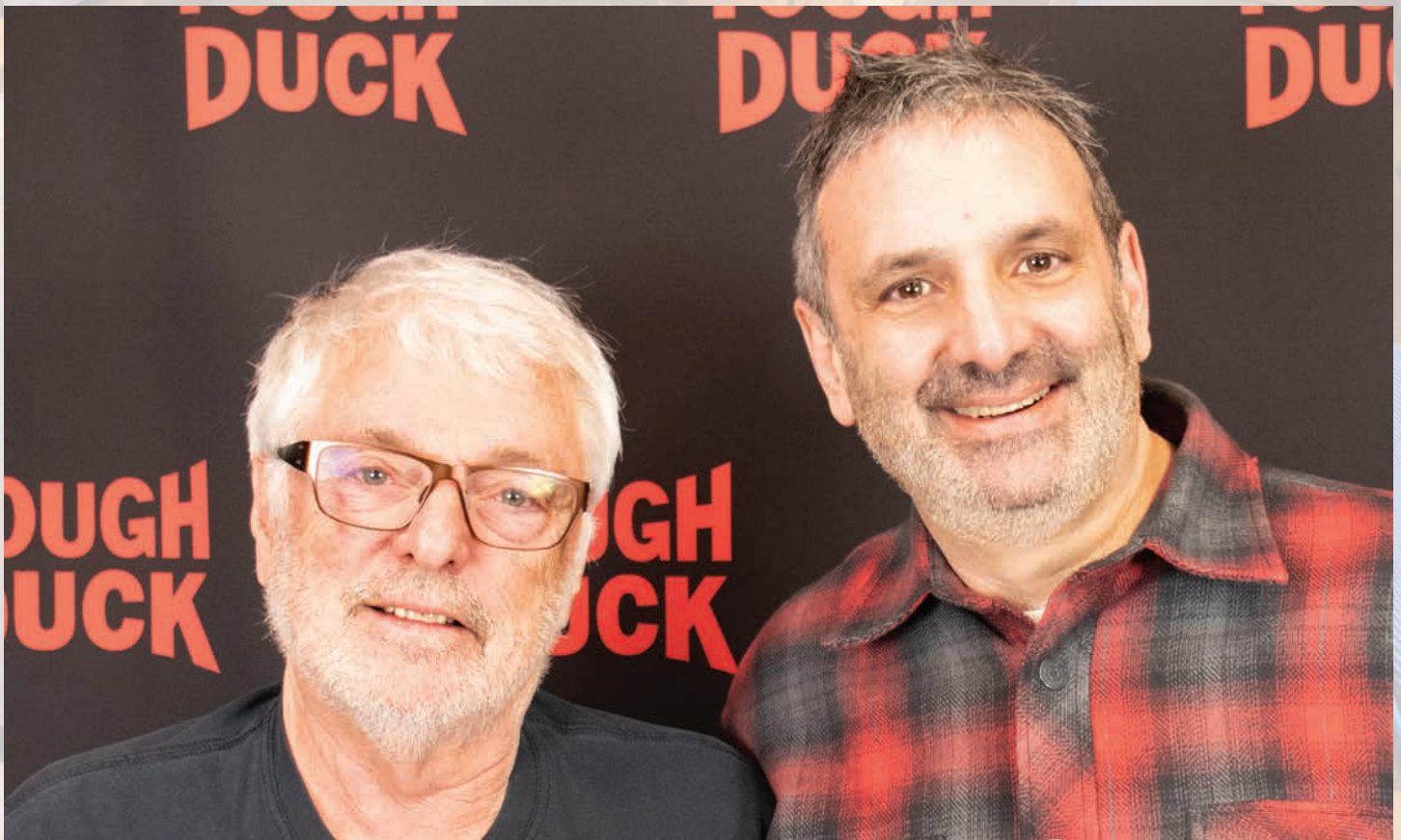
All the best,



GAVIN RICH, PRESIDENT
RICHLU MANUFACTURING



DAVID RICH, CHAIRMAN & CEO
RICHLU MANUFACTURING



ABOUT RICHLU MANUFACTURING

For three generations and over 80 years, the Rich family has been building apparel to protect people for the toughest jobs, the harshest climates and on any adventure that life has to offer.

From the beginning, we set out to create apparel that works and plays as hard as the people who wear it. What started out as a manufacturer of pants has since expanded into a full range of apparel and footwear.

Our clothes are tailored for how they're worn. We create and update designs based on the feedback we receive from the people who wear them and we're always designing with functionality, style and innovation in mind.

We're a proud Canadian company passionate about having our home of Winnipeg, Manitoba as the center of it all. We've brought together the best talent and skill from design and manufacturing to distribution. This has allowed us to partner with best in class companies to continue our heritage of curating the highest quality apparel and footwear no matter where it's used.

OUR PILLARS

STYLE: We design for the environments in which our garments are worn.

FUNCTION: We select features that help maximize performance and can withstand the rigors the wearer puts them through.

INNOVATION: We continuously seek textiles, designs and technology that will enhance garments and extend wear.



OUR FOUNDATION

QUALITY: The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.



**WORK
KING
SAFETY**

LOOKING FOR WORK KING SAFETY?

We've transitioned Work King Safety garments into the Tough Duck brand. You'll enjoy the same great quality and selection you've come to expect.



@toughduck

**YOU WILL SOON BE SEEING APPAREL THAT
WAS TRADITIONALLY WORK KING SAFETY
GARMENTS ARRIVING WITH TOUGH DUCK
HANGTAGS AND GARMENT LABELS.**

**WE ARE LOOKING FORWARD TO
STREAMLINING THESE BRANDS UNDER
THE TOUGH DUCK LABEL THAT HAS
EARNED THE TRUST OF GENERATIONS.**



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71	S457	DUCK SAFETY JACKET	86	ST09	S/S SAFETY T-SHIRT
72	S432	QUILTED SAFETY JACKET		ST10	L/S SAFETY T-SHIRT
73	S474	INSULATED SAFETY HOODIE	87	S372	SAFETY RAIN JACKET
	SJ16	THERMAL LINED SAFETY HOODIE		S374	SAFETY RAIN PANT
74	SJ19	¼ ZIP SAFETY PULLOVER	88	SJ05	PACKABLE SAFETY RAIN JACKET
	S494	UNLINED SAFETY HOODIE		SP02	PACKABLE SAFETY RAIN PANT
75	S798	INSULATED POLY OXFORD	89	S9i0	5-POINT TEARAWAY SAFETY VEST
		SAFETY OVERALL		S313	SURVEYOR SAFETY VEST
76	S876	INSULATED RIPSTOP SAFETY OVERALL			
78	S769	UNLINED SAFETY OVERALL			
79	S757	INSULATED SAFETY OVERALL			
80	S787	INSULATED SAFETY COVERALL			
	S792	UNLINED SAFETY COVERALL			



SAFETY

5-IN-1 SAFETY JACKET

300D POLY OXFORD SHELL

S426

Our best-selling hi-vis jacket with reflective tape is extremely versatile and functional. It's unequaled when it comes to quality and is warm enough for the coldest of winters. This interchangeable jacket can be worn in all seasons whether you wear the vest, liner or combine all the pieces together.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable hi-vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood
- Embroidery zipper (shell)



**FLUORESCENT
ORANGE SHELL**

3M | **Scotchlite™**
Reflective Material

**FLUORESCENT
GREEN SHELL**



**LINER BACK
(BLACK)**



LINER VEST







**LINER VEST
REVERSED**



**SOLID ORANGE
SHELL**



COLORS (XS - 5XL, MT - 3XLT):

-  **FLUORESCENT ORANGE**
-  **FLUORESCENT GREEN**
-  **BLACK**
-  **SOLID ORANGE[†]**

**CSA CLASS 2
LEVEL 2**

**CSA CLASS 1
LEVEL 2**

**ANSI TYPE R
CLASS 3**

**ANSI TYPE O
CLASS 1**





YOU MAY ALSO LIKE

SF01



PG. 92

WP02



PG. 53

LINED SAFETY PARKA

300D POLY OXFORD

S176

This hi-vis parka can handle the cold weather from any region of the Great White North. A perfect parka for those on a road crew or a construction site. The quick release hood can accommodate a hard hat.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way nylon zipper
- Rib knit storm cuffs



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3-IN-1 SAFETY BOMBER

300D POLY OXFORD

S413

This hi-vis bomber jacket has been around for a long time and is also known as our beer belly jacket. A unique feature of this jacket is that both it and the removable fleece liner have reflective tape. If you get hot, you can still be compliant on the job site!

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 300g antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hood (shell)
- Storm flap with snap closure over front nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt



3M | **Scotchlite™**
Reflective Material



COLORS & SIZES (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



SAFETY BOMBER

300D WATERPROOF/BREATHABLE RIPSTOP

SJ20

This hi-vis parka is made from durable waterproof breathable Ripstop material. It features a quick release hood as well as teardrop sleeves to keep out the elements. It makes a great embellishment piece.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000
- Lining: 3M™ Thinsulate™ quilted to 100% polyester
- Quick release hood
- Microphone loops
- Welded chest zippers with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff
- Embroidery zipper



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



4-IN-1 SAFETY JACKET

300D WATERPROOF/BREATHABLE RIPSTOP

S187

This versatile 4-in-1 jacket offers a removable liner that reverses to black. The Ripstop fabric is waterproof and breathable so it will keep you warm and dry on the job site.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Removable hi-vis liner (reverses to black) with quilted 3.5 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Waterproof welded chest and sleeve zippers with reflective tape
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)



**FLUORESCENT
ORANGE SHELL**

3M | **Scotchlite™**
Reflective Material

**FLUORESCENT
GREEN SHELL**



**FLUORESCENT
GREEN LINER**



**LINER
REVERSED**



BLACK SHELL



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



FLEECE LINED SAFETY JACKET

S245

300D WATERPROOF/BREATHABLE RIPSTOP

A midweight jacket that addresses the need for transitional outerwear gives you warmth without being too heavy. This hi-vis jacket provides lots of versatility and is a great layering piece that will keep you dry and cool.

3M | **Scotchlite™**
Reflective Material

- 100% polyester 300D Ripstop, Waterproof/Breathable coating 8000/3000 MVP/24hr and taped seams and antifreeze finish
- Body Lining: 100% polyester fleece body
- Sleeve Lining: Quilted 4 oz polyester antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Embroidery zipper
- Storm flap with snap closure over front nylon zipper
- Tear-drop sleeve cuffs to protect hands from the elements
- Rib knit storm cuffs



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

 **SOLID ORANGE†**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



DUCK SAFETY PARKA

PREMIUM COTTON DUCK

S157

Building on our heritage of cotton duck Hydro Parkas, this parka will keep you warm and stand up to the toughest conditions. Ideal for people who work outside and need to be seen.

- 100% premium 10 oz cotton duck
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

- NAVY
- ORANGE[†]
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1





YOU MAY ALSO LIKE



DUCK SAFETY JACKET

PREMIUM COTTON DUCK

S457

Some people say this jacket is tough as hell. It's warm, sturdy and can handle anything you put it through. It has many similar aspects to our Cotton Duck Safety Parka (S157) but is shorter in length.

- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



QUILTED SAFETY JACKET

QUILTED POLYESTER

S432

Your everyday work jacket converted into a hi-vis safety jacket. This freezer jacket provides the wearer with free range of movement and is great for layering. Known as the Canadian uniform, it's one of our best sellers. You can't go wrong here.

- 100% polyester
- Lining: 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and cuffs
- Front YKK® zipper
- Rib knit back armhole gussets
- Drop back

COLORS (XS - 5XL):

- FLUORESCENT ORANGE†**
- FLUORESCENT GREEN**
- BLACK**



3M | **Scotchlite™**
Reflective Material



CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



INSULATED SAFETY HOODIE

S474

ANTI-PILL POLYESTER FLEECE

A strong and rugged hoodie with reflective tape that's still comfortable. A perfect layering piece that's insulated for extra warmth making it perfect for the job site.

- 100% polyester fleece with an anti-pill finish
- Lining 100% polyester
- Insulation 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick-release hood
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable

3M | **Scotchlite™**
Reflective Material



COLOR (XS - 5XL):

BLACK



THERMAL LINED SAFETY HOODIE

SJ16

ANTI-PILL POLYESTER

You need to be versatile on the job site and this hoodie is no different. A perfect layering piece that's insulated for extra warmth making it a great addition to your work uniform.

- 100% polyester fleece with an anti-pill finish
- Lining: 180g 100% polyester thermal knit
- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick release hood
- Full front nylon zipper
- Security chest pocket with zipper
- Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable

COLORS (XS - 5XL):

FLUORESCENT ORANGE†

FLUORESCENT GREEN

BLACK



1/4 ZIP SAFETY PULLOVER

SJ19

ANTI-PILL POLYESTER

This easy-wearing pullover makes a great layering piece or stands alone. It features a media pocket inside the kangaroo front pouch pocket so your phone doesn't slide out.

- 100% polyester fleece with an anti-pill finish
- 2" segmented reflective heat transfer material with 4" contrast backing
- 1/4 front nylon zipper
- Kangaroo pouch pocket with inside media pocket
- Rib knit waist and cuffs
- Machine washable



COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1

UNLINED SAFETY HOODIE

S494

ANTI-PILL POLYESTER FLEECE

A perfect layering piece for the job site that's strong and rugged. This hoodie is very comfortable and comes with an anti-pill finish and has quick release everything!

- 100% polyester fleece with an anti-pill finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1

INSULATED POLY OXFORD SAFETY OVERALL

S798

300D POLY OXFORD





Our bestselling overall is built to not only help keep you warm but to provide the comfort and ease of movement you need on the job site to maximize your performance. The drop down hem allows for an extra 3" for those who need more length.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way nylon zipper
- Turned under hem allows for 3" tall extension



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

-  **FLUORESCENT ORANGE**
-  **FLUORESCENT GREEN**
-  **BLACK**
-  **SOLID ORANGE†**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



INSULATED RIPSTOP SAFETY OVERALL

S876

300D WATERPROOF/BREATHABLE RIPSTOP

If your job site requires you to stay warm and dry this overall is the perfect fit for you. It will provide you with the warmth and comfort you need with the added benefit of being waterproof and breathable. The drop down hem allows for an extra 3" for those who need more length.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Quilted 6 oz polyester insulation
- Taped seams, Waterproof/ Breathable
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded waterproof chest zippers with reflective tape
- Zip-to-the-hip nylon zippers and adjustable shoulder straps
- Chest and pencil pocket
- Hammer loop and ruler pocket
- Back elastic waist
- Turned under hem allows for 3" tall extension
- Black contrast hemline hides dirt



3M | Scotchlite™
Reflective Material

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E





YOU MAY ALSO LIKE

S426



PG. 62

SF02



PG. 92

UNLINED SAFETY OVERALL

POLY/COTTON TWILL

S769

Bright, but not fluorescent these unlined overalls are light weight and ideal for warm weather. Their heavy duty construction will work the job site as hard as you.

- 65% polyester 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Double needle stitching on reflective tape
- Storm flap over front nylon zipper



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2 **CSA CLASS 2 LEVEL 2** **CSA CLASS 1 LEVEL 2**

ANSI TYPE O CLASS 1 **ANSI TYPE O CLASS 1** **ANSI TYPE O CLASS 1**

YOU MAY ALSO LIKE



INSULATED SAFETY OVERALL

PREMIUM COTTON DUCK

S757

Are you looking for a heavy duty overall that will keep you warm and safe? Our 100% premium cotton duck overalls can do just that. They're perfect for those who do jobs like providing road side assistance and moving snow.

- 100% premium 10 oz cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps
- Turned under hem allows for 3" tall extension



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

YOU MAY ALSO LIKE



CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



INSULATED SAFETY COVERALL

PREMIUM COTTON DUCK

S787

These hi-vis insulated coveralls are built for those who want to stay warm all day long. They're also made with convenience in mind. The ankle-to-hip brass zippers and a center front 2-way zipper makes getting these on and off super-fast and easy.

- 100% premium 6 oz cotton duck
- Lining: 6 oz 100% Polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Center front 2-way brass zipper for easy entry
- Zip-to-the-hip brass zippers
- Center front storm flap with snap closure
- Multi pocket design

COLORS (XS - 5XL):

- NAVY**
- ORANGE†**
- BLACK**

CSA CLASS 1 LEVEL 2

CSA CLASS 2 LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE O CLASS 1

ANSI TYPE O CLASS 1

ANSI TYPE O CLASS 1

3M Scotchlite™
Reflective Material



UNLINED SAFETY COVERALL

POLY/COTTON

S792

These coveralls work year-round like you. Light weight with a two-way front zipper, pass through pockets and adjustable snap cuffs and leg openings these coveralls are built with comfort and convenience in mind. If your job site is inside these will be the perfect fit for you.

- 65% polyester, 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Upper chest pockets with hook and loop closure flaps
- Storm flap over center front 2-way nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back with back elastic waist

COLORS (XS - 5XL):

- NAVY**
- ORANGE†**

CSA CLASS 1 LEVEL 2

CSA CLASS 2 LEVEL 2

ANSI TYPE O CLASS 1

ANSI TYPE O CLASS 1

3M Scotchlite™
Reflective Material



SAFETY PULL-ON PANT

POLYESTER TRICOT

S603

A light weight pant that's easy to slip on and off for those entering and leaving a job site. CSA and ANSI compliant when worn with Class 2 top with armbands.

- 100% polyester tricot
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Lightweight and comfortable
- Elasticized waistband with drawstring
- Two side pockets
- Adjustable snaps at hem



3M | **Scotchlite™**
Reflective Material

COLOR (XS - 5XL):
ORANGE†

CSA CLASS 3*
LEVEL 2

ANSI TYPE E

* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



INSULATED SAFETY PULL-ON PANT

300D POLY OXFORD

S614

The everyday snow pant with reflective tape. These hi-vis insulated pants are easy to pull on and off and perfect for those who need to be seen when doing things like shoveling snow.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 4 oz Polyfill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Pull-on pant with side pockets
- Inside drawstring waist
- Ankle to mid calf snap closure to allow for boots



3M | **Scotchlite™**
Reflective Material

COLOR (XS - 5XL):
BLACK

CSA CLASS 2*
LEVEL 2

ANSI TYPE E

* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



SAFETY CARGO WORK PANT

SP01

POLY/COTTON

Cargo pants made for mining. These solid orange pants are Ontario Mining Association compliant and are CSA and ANSI compliant when worn with Class 2 top with armbands.

- 9 oz 62% polyester and 38% cotton blend
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two side cargo pockets
- Seven belt loops
- Machine washable



3M | Scotchlite™
Reflective Material

COLOR (32" - 44" INSEAM: 32"):

ORANGE†



* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



SAFETY CARGO UTILITY PANT

S607

POLY/COTTON

No matter if you're working inside or out these twill cargo pants with reflective tape are perfect for those doing deliveries or part of a construction crew. A great item to pair with a hoodie.

- 8 oz 65% polyester, 35% cotton
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable



3M | Scotchlite™
Reflective Material

COLOR:
NAVY

SIZES:
32" INSEAM: 30" - 44"
34" INSEAM: 34" - 40"



* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



S/S SAFETY T-SHIRT W/POCKET

POLYESTER MICRO MESH

S392

Wick away sweat while being compliant on the job site in this short sleeve micro mesh t-shirt.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Chest pocket



COLORS (XS - 5XL):

- ORANGE†
- GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



YOU MAY ALSO LIKE



PG. 86



PG. 82

S/S SAFETY T-SHIRT

ST07

POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

Stay cool and safe with this short sleeve birdseye mesh shirt. Features a practical chest pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



L/S SAFETY T-SHIRT

ST08

POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

A long sleeve version of our practical birdseye mesh shirt.
Left chest has a handy pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



S/S SAFETY T-SHIRT

POLYESTER MICRO MESH W/ARMBAND

ST09

This premium polyester micro mesh shirt features a wicking treatment to keep you dry. It makes a great screen printing piece.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



L/S SAFETY T-SHIRT

POLYESTER MICRO MESH W/ARMBAND

ST10

Our long sleeve polyester micro mesh shirt with wicking treatment. It has an embellishment friendly design that makes it a great piece for logo placement.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



SAFETY RAIN JACKET

300D WATERPROOF BREATHABLE RIPSTOP

S372

Built to withstand the toughest of downpours this safety rain jacket is a companion piece to the S374 pant.

- 100% polyester Ripstop with PU coating
- Body Lining: mesh on body
- Sleeve Lining: 100% polyester sleeves and hood
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed with rear vents for breathability
- Multi-pocket design
- Quick-release hard hat hood
- Dual fly front for moisture protection
- Chest pocket with flap and lower hidden pockets
- Adjustable cuffs

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**[†]

 **FLUORESCENT GREEN**

 **BLACK** *[NEW FOR 2020!]*

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material

SAFETY RAIN PANT

300D WATERPROOF BREATHABLE RIPSTOP

S374

Pull on pants that are a companion piece to our S372 Safety Rain Jacket. They're built to withstand the toughest of downpours and have pass through pockets for your convenience.

- 100% polyester Ripstop with PU coating
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Moisture diversion design on pass-through pockets
- Elasticized waist with drawstring
- Adjustable leg openings

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**[†]

 **FLUORESCENT GREEN**

 **BLACK** *[NEW FOR 2020!]*

CSA CLASS 3*
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



3M | **Scotchlite™**
Reflective Material

* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

PACKABLE SAFETY RAIN JACKET

SJ05

WATERPROOF/BREATHABLE RIPSTOP

We've married practical technology with the need for a reflective and waterproof safety jacket that's packable. Compact and light weight this jacket is ready to work when you need it and won't take up much room in the truck if you don't. Pair with our SP02 Hi-Vis Packable Rain Pant.

- 100% polyester Ripstop
- Waterproof Breathable taped seams
- Packs into its own pocket
- Quick-release hood
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

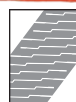
 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



PACKABLE SAFETY RAIN PANT

SP02

WATERPROOF/BREATHABLE RIPSTOP

This packable rain pant goes with you. It tucks into an area smaller than a junior football. Simply unpack for an unrivaled safety rain pant whenever the need arises. Pair with our SJ05 Hi-Vis Packable Rain Jacket.

- 100% polyester Ripstop
- Waterproof Breathable taped seams
- Packs into its own pocket
- Snaps at hem
- Segmented reflective material with 4" contrast

COLORS (S - 5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

 **BLACK**

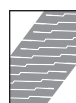
CSA CLASS 3^{*}
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E

* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



5-POINT TEARAWAY SAFETY VEST **S9i0**

BIRDSEYE MESH

The standard work vest is the most common piece on a job site and one of our best sellers. Practical and safe this vest contains a lanyard piece at the back in case you need to get clipped in.

- 100% birdseye mesh
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets
- Dual microphone loops

COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):

FLUORESCENT ORANGE[†]

FLUORESCENT GREEN

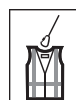
BLACK

CSA CLASS 2 LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE R CLASS 2

ANSI TYPE O CLASS 1



SURVEYOR SAFETY VEST

POLYESTER TWILL

S313

This vest has it all. Perfect for a site manager as it has tons of pockets and one that can even fit a tablet.

- 100% polyester twill with side mesh vents
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening

COLORS (XS - 5XL):

RED

FLUORESCENT ORANGE

FLUORESCENT GREEN

BLACK

CSA CLASS 2 LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE R CLASS 2

ANSI TYPE O CLASS 1



3M Scotchlite™
Reflective Material

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92	SF01	McDERMOT 8" STEEL TOE WORK BOOT
	SF02	JARVIS 8" ALLOY TOE WORK BOOT
94	SF03	ADELAIDE 8" COMP TOE WORK BOOT
	SF04	INKSTER 8" MICROFIBER WORK BOOT





FOOTWEAR

McDERMOT

8" STEEL TOE WORK BOOT

SF01

Our McDermot boot offers outstanding features in an affordable package. The buffalo leather upper is soft and durable and wears well while the breathable PU foam insole offers great impact protection.

In the name of uncompromising safety, it is built around a steel toe and plate.

- Buffalo leather upper
- Insulated with 200g 3M™ Thinsulate™
- Moisture wicking mesh lining
- Injected PU midsole for all-day comfort
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant rubber outsole



COLOR & SIZES:

 BROWN

SIZES: 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14

JARVIS

8" ALLOY TOE WORK BOOT

SF02

Our Jarvis boot is made for the rigors of tough job sites. It features an aggressive lug sole for increased stability and traction. This sole is stitched to a durable full-grain leather and nylon upper that will last and last.

Our anti-fatigue, cushioning insole and mid-weight insulation provide comfort and warmth.

- Waterproof full-grain leather/nylon upper
- Insulated with 200g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Cement/welt construction
- Gel heel strike insole with molded TPU arch support
- Anti-slip oil resistant sole
- CSA® certified alloy toecap
- CSA® certified Wellmax® plate
- Lug sole design



COLOR & SIZES:

 BLACK

SIZES: 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



ADELAIDE

8" COMP TOE WORK BOOT

Named for the street our head office and garment factory is located on, the Adelaide is the flagship of our boot line.

We merge an anti-fatigue, cushioning insole with a long-wearing leather and nylon upper to bring you a boot that thrives in harsh environments.

- Waterproof full-grain leather/nylon upper
- Insulated with 400g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Gel heel strike insole with molded TPU arch support
- CSA® certified composite toe
- CSA® certified Wellmax® plate
- Injected PU midsole for all-day comfort
- Anti-slip oil resistant rubber outsole

COLORS & SIZES:

 BROWN

 BLACK

SIZES: 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



SF03



INKSTER

8" MICROFIBER STEEL TOE WORK BOOT

This purpose-built lightweight boot features a microfiber upper that is inherently resistant to bacteria for workers in the food handling and dairy industries. The steel plate and toe offer superior puncture and impact resistance.

- Water resistant microfiber upper
- Insulated with 5 mm foam insulation
- Microfiber tongue
- Breathable non-woven lining
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant double density PU outsole

COLOR & SIZES:

 BLACK

SIZES: 4, 5, 6, 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



SF04





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	G33312	BRUSHED RAG WOOL LINED MITT		i35816	FX 40 KNIT CAP
	G35312	LEATHER ADJUSTABLE PILE LINED MITT		i45816	ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE
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ACCESSORIES

Gi5506/Gi5606/Gi6606

COW SPLIT LEATHER FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cow split
- #Gi5506 100% polyester pile lined for maximum warmth & comfort
- #Gi5606 palm lined lightweight flexibility for all activities
- #Gi6606 100g 3M™ Thinsulate™ insulation all-season warmth without the added bulk
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

COLOR (M - 2XL):

 BROWN

G69916/Gi7606/Gi8606/Gi9606

PREMIUM COWGRAIN FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cowgrain
- #G69916 polyester fleece with 150g 3M™ Thinsulate™ insulation and waterproof, breathable liner
- #Gi7606 polyester fleece with 150g 3M™ Thinsulate™ insulation
- #Gi8606 palm lined
- #Gi9606 100% polyester pile lined
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

COLOR (M - 2XL):

 BROWN

G79416

3M™ THINSULATE™ INSULATION LINED FULL GRAIN HI-VIS FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium hi-vis cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Reflective stripe on back of hand
- Leather knuckle straps and finger tips
- 100g 3M™ Thinsulate™ insulation

COLOR (M - 2XL):

 FLUORESCENT ORANGE

G69406

WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Leather knuckle straps and finger tips
- Polyester fleece with 40g 3M™ Thinsulate™ insulation

COLOR (M - L):

 CREAM

G34312

UNLINED LEATHER CHOPPER MITT



- 100% genuine leather
- Use #G33312 as liner (sold separately)

COLOR (L - 2XL):
 **TAN**


G33312

BRUSHED RAG WOOL LINED MITT



Use on their own or under a leather mitt for durability.

- 85% recycled wool, 15% nylon
- Use with #G34312 as a liner (sold separately)

COLOR (L - XL):
 **OATMEAL**

G35312

LEATHER ADJUSTABLE PILE LINED MITT



The traditional mitt elevated.

- 100% genuine leather
- 100% polyester pile lined
- Wrist tab with hook and loop closure for adjustability

COLORS (M - 2XL):
 **TAN**
 **BLACK**

G41412

SNOWMOBILE MITT



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

COLOR (M - 2XL):
 **BLACK**

G40412

SNOWMOBILE GLOVE



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

COLOR (M - XL):
 **BLACK**

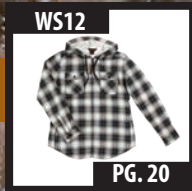
3M
THINSULATE™
Insulation

3M
THINSULATE™
Insulation



ROUGH DUCK

YOU MAY ALSO LIKE



AVIATOR HAT W/ RABBIT FUR

HERITAGE WARMTH (CANADA ONLY)

i16016

100% genuine rabbit fur is the ultimate in luxury and will keep you warm during the harshest Canadian winter.

- 100% polyester
- Genuine rabbit fur trim
- Lining: 100% cotton with 40g 3M™ Thinsulate™ insulation
- Snap up visor
- Fur trim ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap



COLOR (M - XL):
■ BLACK

3M
THINSULATE™
Insulation

PLAID AVIATOR HAT

CLASSIC PLAID

i15616

Faux fur warmth. Plaid cool. Worn flaps down to keep your ears warm or flaps up for aerodynamics, you'll be stylin' in this classic aviator.

- 95% polyester, 5% wool
- Lining: 100% polyester with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Ear pocket trim
- Stitched up visor
- Adjustable chin strap



COLORS (M - XL):
■ RED PLAID
■ GREY PLAID

3M
THINSULATE™
Insulation

AVIATOR HAT

FLAPS UP OR DOWN IN BLACK AND BROWN

The ultimate cold weather hat. The side flaps can be worn up or down depending on what you're up to. It's made with durable premium cotton duck that provides wind protection. Faux fur trim provides added warmth.

- 100% premium cotton duck
- Lining: 100% cotton quilted with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Snapped up visor
- Ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap

COLORS (L - XL):

-  BROWN
-  BLACK



HI-VIS AVIATOR HAT

FLY HIGH WITH A HI-VIS AVIATOR

The perfect hat for any outdoor work! Its wind resistant hi-vis shell with reflective tape helps you be seen in any weather condition and its light weight Sherpa lining will keep you warm.

- 100% polyester
- Lining: 100% polyester with 40g of 3M™ Thinsulate™ insulation
- Reflective stripe trim
- Stitched up Sherpa trimmed visor
- Adjustable chin strap

COLORS (M - XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN



i25516

ACRYLIC 3 HOLE FACE MASK



Great for all cold weather activities - snowboarding, skiing, hunting, fishing and more.

- 100% acrylic knit

COLOR (ONE SIZE FITS MOST):
■ BLACK

i25616

ACRYLIC FLEECE LINED BALACLAVA



This knit full face cover balaclava is perfect for keeping your entire head and face warm during cold winter days.

- 100% acrylic knit
- Lining: 100% polyester solar fleece

COLOR (ONE SIZE FITS MOST):
■ BLACK

i36116

FX 40 BALACLAVA



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

3M
THINSULATE™
Insulation

COLORS (ONE SIZE FITS MOST):
■ FLUORESCENT ORANGE
■ FLUORESCENT GREEN
■ BLACK

i26516

ACRYLIC FLEECE LINED HI-VIS BALACLAVA



Safety first. Maximum warmth with hard hat straps.

- 100% acrylic knit
- Lining: 100% polyester solar fleece
- Traditional balaclava style

COLORS (ONE SIZE FITS MOST):
■ FLUORESCENT ORANGE
■ FLUORESCENT GREEN

i25716

ACRYLIC NECK WARMER



Reliable and comfortable neck warmer for cold winter days.

- 100% acrylic knit
- Lining: 100% polyester fleece

COLOR (ONE SIZE FITS MOST):
■ BLACK

i35716

FX 40 NECK WARMER



3M
THINSULATE™
Insulation

Our warmest neck warmer. Keep it handy to battle the cold.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

COLOR (ONE SIZE FITS MOST):
■ BLACK

WA17

CAMO TRUCKER CAP



That 70's hat. Vintage look with modern comfort.

- 100% polyester with mesh back
- Snap back closure
- Embroidered Tough Duck patch

[NEW FOR 2020!]

COLOR (ONE SIZE FITS MOST):
■ CAMO

WA18

TOUGH DUCK LOGO BASEBALL CAP



If he'd seen it, Hall-of-Famer Yogi Berra might have said about this cap, "it's 90% comfort and the other half is style."

- 100% cotton
- Adjustable slide closure
- Embroidered tone on tone Tough Duck logo

[NEW FOR 2020!]

COLOR (ONE SIZE FITS MOST):
■ BLACK



YOU MAY ALSO LIKE

SJ05



PG. 88

SP02



PG. 88

SA2831

REVERSIBLE SAFETY BEANIE



REVERSE

Keep this beanie on hand for all the harsh conditions winter can throw at you. Just like you, it's ready for work and play.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Reverses out to black



COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN



i35816

FX 40 KNIT CAP



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties



COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY
- CHARCOAL
- BLACK



i45816

ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

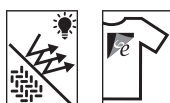


Our knit acrylic toque ensures you stay comfortable and warm when the temperatures drop. The reflective stripe allows you to be visible when working and playing outdoors.

- 100% acrylic knit
- 100% polyester fleece lined
- Reflective stripe trim

COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



i45916

CHUNKY KNIT WATCH CAP



Popularized by the U.S. Navy, the watch cap has kept heads warm for generations.

- 100% acrylic in 4" x 2" chunky knit

COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- CHARCOAL



POM POM TOQUE

YOU'LL LOVE THIS THROWBACK

WA14

This toque will really take you back. Vintage-inspired styling with the Tough Duck logo knit right into the toque matched with large pom pom.

- 100% acrylic knit
- Vintage styling

[NEW FOR 2020!]



COLORS (ONE SIZE FITS MOST):

-  RED
-  CHARCOAL

TOUGH DUCK LOGO KNIT CAP

KINGS AND QUEENS STEP ASIDE

WA15

Classic watch cap fit with black-on-black raised rubber Tough Duck logo embellishment on the front.

- 100% acrylic knit with rubber logo

[NEW FOR 2020!]



COLORS (ONE SIZE FITS MOST):

-  BLACK

BEANIE WATCH CAP

IMPROVED KNIT, CLASSIC FIT

WA16

From aircraft crews to undersea explorers, the watch cap has always topped off the look for bold adventurers. We've re-invented ours with an improved knit in a classic look and fit. Wear it rolled for a traditional look or unrolled for a relaxed slouch feel.

- 100% acrylic knit
- Traditional natural colors
- Embellishment friendly

[NEW FOR 2020!]



COLORS (ONE SIZE FITS MOST):

-  **MOSS**
-  **BROWN**
-  **BLACK**



i16416

PLAID FUDD HAT



The favowite hat of sportsmen and wabbits eveywhere.

- 95% polyester, 5% wool with faux fur trim ear flaps
- 100% polyester lined

COLORS (M - XL):

-  **RED PLAID**
-  **GREY PLAID**

i6V616

REPLACEMENT FOAM KNEE PADS



Protect your knees - they'll thank you!

- 100% EVA
- Can be cut to size

COLOR (ONE SIZE FITS MOST):

-  **BLACK**





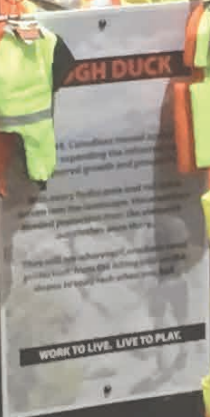
WORK
KING
SAFETY
BY
TOUGH DUCK

WORK TO LIVE. LIVE TO PLAY.



TOUGH
DUCK

TOUGH
DUCK



TOUGH
DUCK

FIXTURES

FOOTWEAR DISPLAY TOWER

PR111

FREE-STANDING DISPLAY TOWER



- Free standing footwear display tower
- Heavy duty steel construction
- High visibility design in a small footprint
- Holds 8 boots

FOOTWEAR SLATWALL DISPLAY **PR121**

SLATWALL DISPLAY SHELF



- Fits standard slatwall panel
- Heavy duty steel construction
- Holds one boot

PIPE STORE FIXTURES

A GREAT STORE DISPLAY DOESN'T HAVE TO BE A PIPE DREAM

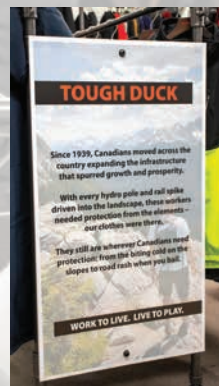
PR SERIES



PR163
DOUBLE BAR ROLLING
RACK



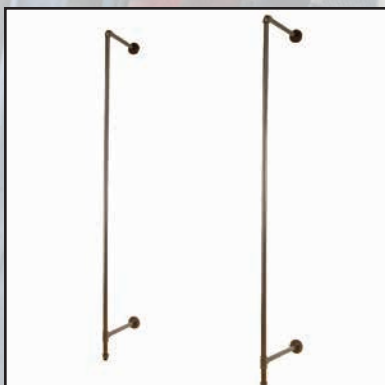
PR231
TOUGH DUCK LOGO
OPTIONAL SIGN
FOR PR163



PR232
"OUR STORY" ENGLISH
OPTIONAL SIGN
FOR PR163



PR233
"NOTRE HISTOIRE" FRENCH
OPTIONAL SIGN
FOR PR163



PR171
WALL OUTRIGGER
PAIR



PR174
WALL 48" HANGRAIL
WITH FACEOUTS



PR173
WALL
48" HANGRAIL



PR168
S-HOOK PANT AND
ACCESSORY HANGER

PR162
4-WAY ROLLING
RACK



CSA Z96 AT A GLANCE

CSA **CLASS 1**
LEVEL 2

CLASS 1

Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with hi-vis or retroreflective stripes.

Provides 360° visibility.



CSA **CLASS 2**
LEVEL 2

CLASS 2

Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material colored fluorescent orange, green or red.

Stripes must be of retroreflective or combined performance materials.

Provides 360° visibility.



CSA **CLASS 3**
LEVEL 2

CLASS 3

Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes around the arms and legs.

Provides 360° visibility.



ANSI 107 AT-A-GLANCE

ANSI

TYPE O CLASS 1

TYPE O — OFF-ROAD — CLASS 1

Workers not required by law to wear hi-vis apparel but may still work in an environment with moving equipment, vehicles and hazards.

Vehicle traffic traveling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.



ANSI

TYPE R CLASS 3

TYPE R — ROADWAY — CLASS 2 & 3

Workers exposed to roadway traffic.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



ANSI

TYPE E

CLASS E — ENSEMBLE ITEMS

Additional garments that add to visibility.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



SIZE AND FIT GUIDE



MEN'S SIZE GUIDE

CHEST - Measure around the fullest part of your chest, just under your arms.

WAIST - Wrap tape around your natural waistline, or where you actually wear your pants.

INSEAM - Measure your length from the crotch to the bottom of the leg (without shoes on).

MEN'S FIT GUIDE (JACKETS, PARKAS, PANTS, BIB OVERALLS, COVERALLS)

NUMERIC	32	36	40	44	48	52	54	56	60
ALPHA	XS	S	M	L	XL	2XL	3XL	4XL	5XL
NECK	13-13½"	14-14½"	15-15½"	16-16½"	17-17½"	18-18½"	19-19½"	20-20½"	21-21½"
CHEST	32-34"	35-37"	38-40"	42-44"	46-48"	49-51"	52-54"	55-57"	58-60"
WAIST	26-28"	29-31"	32-34"	36-38"	40-42"	43-45"	46-48"	49-51"	52-54"

HEADWEAR FIT GUIDE (MEASURE AROUND YOUR HEAD WHERE YOUR HAT WILL BE WORN)

ALPHA	M	L	XL
HEAD	21 7/8"-22 1/2"	22 5/8"-23 3/8"	23 1/2"-23 7/8"



WOMEN'S SIZE GUIDE

CHEST - Measure around the fullest part of your chest, just under your arms.

WAIST - Wrap tape around your natural waistline, or where you actually wear your pants.

HIP - Stand with your heels together and measure around the fullest part of your hips.

WOMEN'S FIT GUIDE (JACKETS, PARKAS, PANTS, BIB OVERALLS, COVERALLS)

ALPHA	XS	S	M	L	XL	2XL
CHEST	33-34"	35-36"	37-39"	40-42"	43-46"	47-50"
WAIST	24-25"	26-27"	28-30"	31-33"	34-37"	38-41"
HIP	34-35"	36-37"	38-40"	41-43"	44-47"	48-51"

WOMEN'S SIZE GUIDE

The best way to determine what men's size will fit you best is to match your chest measurement to the men's on the chart below. It's important to note that the sleeve length and legs might be a bit longer and require you to have them shortened.

WOMEN'S FIT GUIDE FOR MEN'S STYLES

NUMERIC	32	36	40	44	48
MEN'S ALPHA	XS	S	M	L	XL
MEN'S CHEST	32-34"	35-37"	38-40"	42-44"	46-48"
MEN'S WAIST	26-28"	29-31"	32-34"	36-38"	40-42"
WOMEN'S CHEST	35-36"	37-39"	40-42"	43-46"	47-50"
WOMEN'S WAIST	26"-27"	28-30"	31-33"	34-37"	38-41"

POLICIES

RETURN POLICY

Richlu Manufacturing offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations.

Refunds are subject to a 15% restocking fee of the purchase paid price plus any applicable sales tax unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return product. Any product returned to Richlu without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

SHIPPING & HANDLING

Our goal is to ensure you receive your order in an efficient and economic manner. The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS (Western Canada & Maritimes) or Purolator (Quebec) unless a courier is requested by the customer.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- Free freight is offered on all orders over \$1,000.00 in Canada and the US. Exceptions apply for the Maritimes, with free freight offered on orders over \$1,500.00.
- Free freight is not available on orders for the Northwest Territories, Nunavut, Yukon, Hawaii and Alaska.
- An additional \$10.00 service charge is applied to orders under \$150.00.
- An additional \$5.00 fee is applied for garment and apparel Drop Ship requests.

Our shipping facilities will be closed on the following dates in 2020:

Wednesday, January 1	Monday, September 7
Monday, February 17	Monday, October 12
Friday, April 10	Wednesday, November 11
Monday, May 18	Friday, December 25
Wednesday July 1	Monday, December 28
Monday August 3	

CONTACT SUPPORT

Customer support is available Monday to Friday, 9:00am - 5:00pm (Central) and can be reached by one of the following methods:

Local Phone: (204) 942-3494
Toll-Free: 1-800-665-3369
Email: sales@richlu.com

Please note that customer support offices are closed during Canadian statutory holidays.



toughduck.com



85 Adelaide Street
Winnipeg, MB R3A 0V9
CANADA

Phone
(204) 942-3494

Email order
sales@richlu.com

Toll Free Phone
(800) 665-3369

Website
www.toughduck.com

At Richlu, we try our best to ensure accuracy of all descriptions, photographs, details, colors, specifications, and fabrics, but errors can occur.

As well, due to our Constant Improvement Policy, the garments pictured in this catalog are subject to change without notice.

Tough Duck and Design is a registered trademark of Winnipeg Pants & Sportswear Mfg. Ltd.

Work King and Design is a registered trademark of Winnipeg Pants & Sportswear Mfg. Ltd.

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